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## TECHNICAL DATA SHEET

### WHITEBOARD MARKER INKS – FLUO 4067

#### TECHNICAL CHARACTERISTICS

Whiteboard are pigmented water-based inks. They come in bright and fluorescent colors, allowing for smooth writing on all whiteboards. Once dried, the markings can be easily erased with a wet cloth.

| Colour ref. No:                              | FLUO YELLOW<br>4067 | FLUO ORANGE<br>4067 | FLUO PINK 4067 | FLUO VIOLET 4067 | FLUO VIOLET 4396 |
|--|---------------------|---------------------|----------------|------------------|------------------|
| Viscosity, cps (25 °C) Brookfield LV1 100rpm | < 15                | < 15                | < 15           | < 15             | < 15             |
| Ph:  | 7 ± 0.5             | 7 ± 0.5             | 7 ± 0.5        | 6.5 ± 1          | 6.5 ± 1          |

#### SUITABLE COMPONENTS

Markers should ideally be stored horizontally and should be capped firmly. Do not keep markers tip upwards.

**Nibs/Tips:** Polyester for alcohol-based inks (porosity ~68%)

**Reservoir:** Polyester for alcohol-based inks (density 0,140-0,160 g/cm<sup>3</sup>)

**Body:** Polypropylene, Polyethylene

**Cap,** Polypropylene, Polyethylene

It is recommended to thoroughly test the components selected.

#### HANDLING INSTRUCTIONS

Store between 15°C and 30°C. Do not expose loose ink to temperatures higher than 30°C. Protect from frost and avoid direct sunlight.

**CAUTION:** the inks are flammable liquids! Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

After use clean the filling unit with alcohol or MEK.

#### INSTRUCTION FOR USE

Stir ink in the drums well before use for at least 15-20 min. Keep the inks under stirring while filling markers in order to avoid pigment sedimentation.

Drums should be closed tightly during storage.

#### PACKING

50 KG net Plastic or Metal Drums

200 KG net Plastic or Metal Drums

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